

Codifica per il sistema di portautensili di tornitura esterni

Code Key for External Turning Tools System

M	C	L	N	R	25	25	M	12	
1	2	3	4	5	6	7	8	9	10

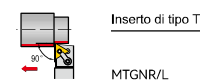
1 Sistema di serraggio Clamping System	2 Forma inserto Insert Shape	3 Stile utensile Tool Style	4 Angolo di spoglia inserto Insert Clearance Angle	5 Direzione del tagliente Cutting Direction	6 Dimensioni inserto Insert Size	8 Lunghezza utensile Tool Length	9 Codice produttore Manufacturer Code
C Serraggio superiore Top Clamping	C D K L R S T V W 	A B C D E F G H J K L M N P R S T U V W Y Z X speciale special	P Blocco superiore con sistema sicurezza Wedge-Lock Top Wedge Lock	P Bloccaggio leva Lever Lock	S Serraggio vite Screw Clamping	A = 32 B = 40 C = 50 D = 60 E = 70 F = 80 G = 90 H = 100 J = 110 K = 125 L = 140 M = 150 N = 160 P = 170 Q = 180 R = 200 S = 250 T = 300 U = 350 V = 400 W = 450 Y = 500 X = Speciale	
		Altezza dell'attacco 6 dell'utensile Height of Insert Point 			Larghezza e attacco 7 utensile Tool Width 		

Angolo di entrata dei portautensili di tornitura esterna per inserti negativi

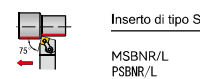
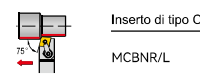
Entering Angle of External Turning Tools for Negative Inserts

Esterna - External

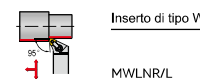
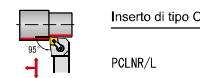
Angolo di entrata 90° / Entering Angle 90°



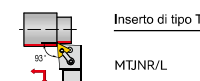
Angolo di entrata 75° / Entering Angle 75°



Angolo di entrata 95° / Entering Angle 95°

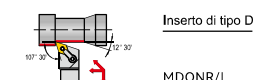


Angolo di entrata 93° / Entering Angle 93°

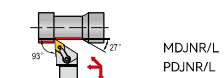


Profilo / Profile

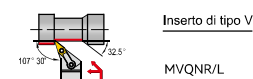
Angolo di entrata 107°30' / Entering Angle 107°30'



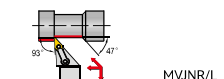
Angolo di entrata 93° / Entering Angle 93°



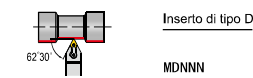
Angolo di entrata 107°30' / Entering Angle 107°30'



Angolo di entrata 93° / Entering Angle 93°



Angolo di entrata 62°30' / Entering Angle 62°30'



Angolo di entrata 72°30' / Entering Angle 72°30'

